

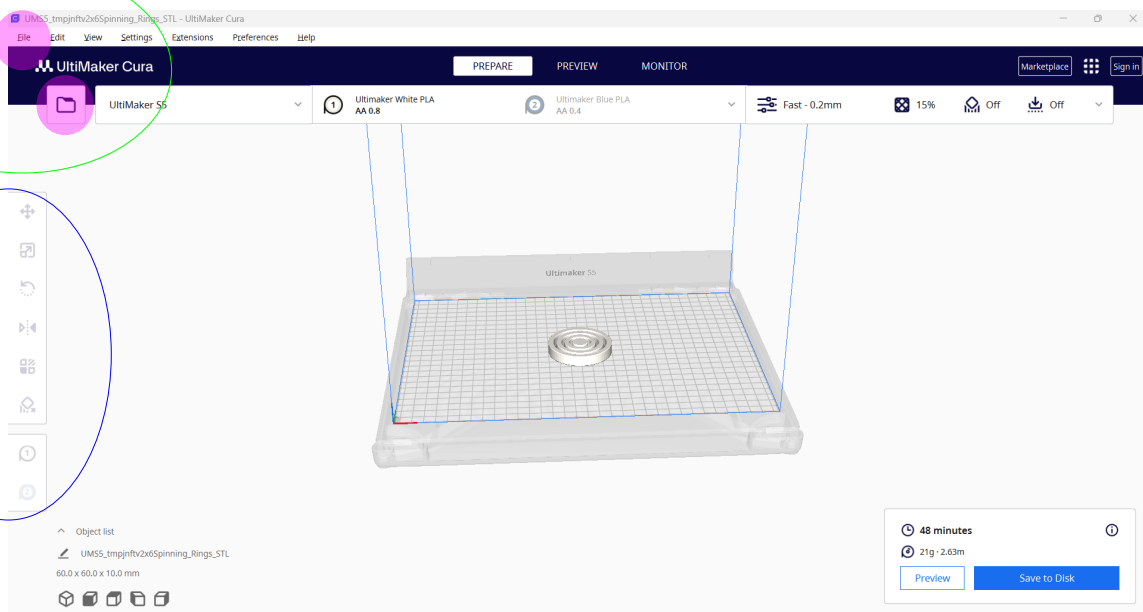
# Get a USB drive with the STL file on it from a Staff Member



Open File

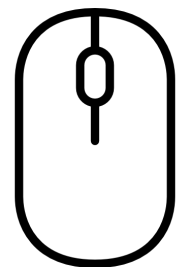
Using your SLICER - Ultimaker CURA

OR



NAVIGATION

BY MOUSE

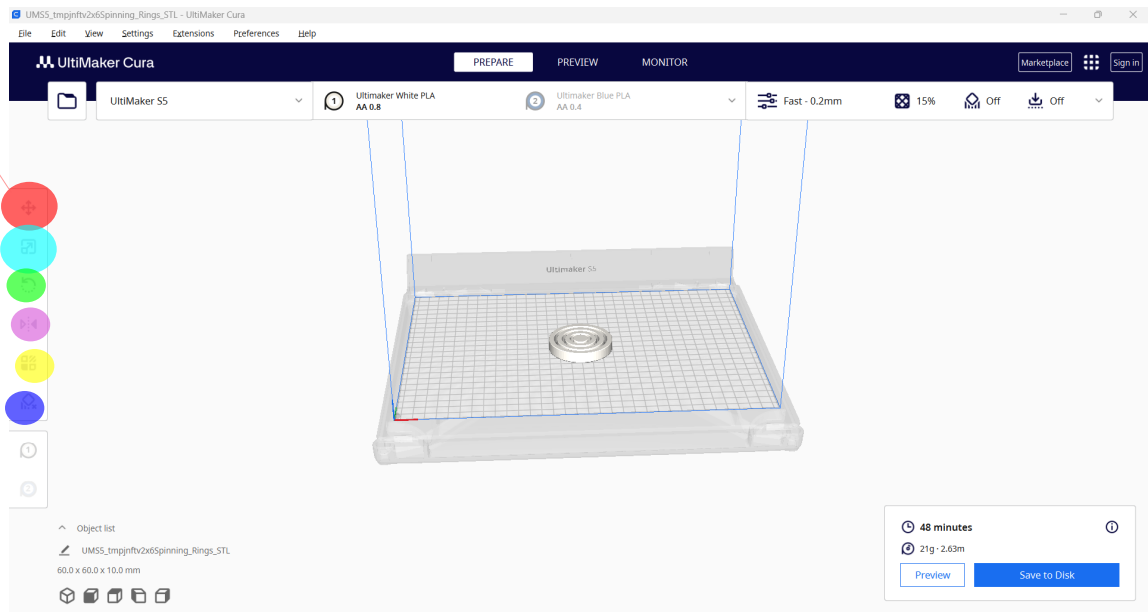


ZOOM = SCROLL WITH MOUSE WHEEL IN AND OUT

VIEW ANGLE = RIGHT MOUSE BUTTON CLICK AND HOLD,  
MOVE AROUND

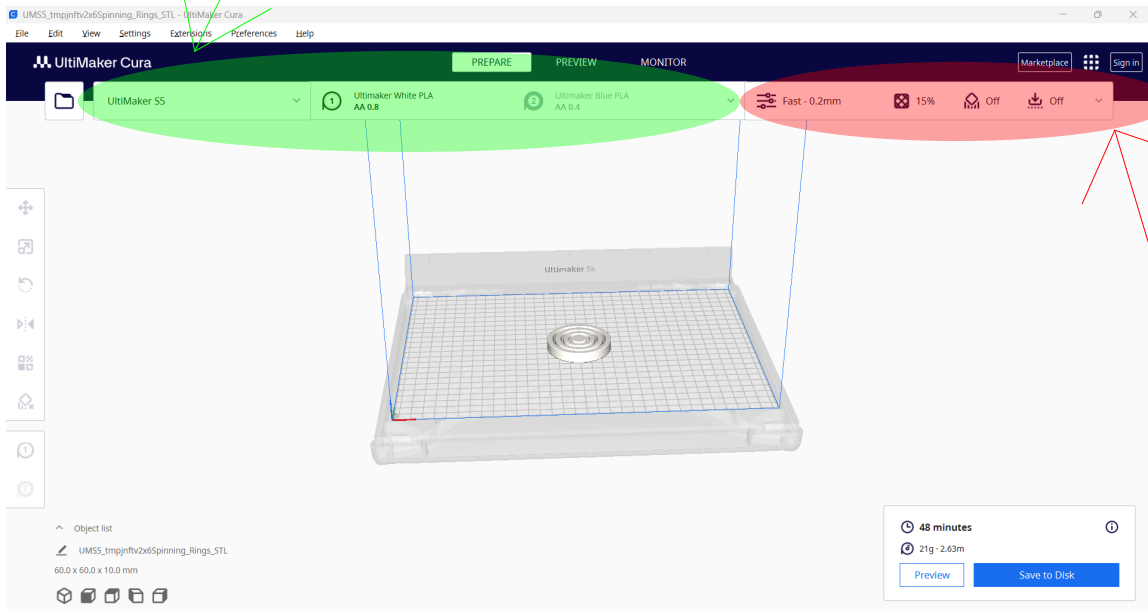
SELECT MODEL = SINGLE LEFT MOUSE CLICK ON MODEL  
tools require model to be selected

**SELECT MODEL = SINGLE LEFT MOUSE CLICK ON MODEL**  
**tools require model to be selected**



**Model will be full yellow**

## Set Printer, Filament and Extruder



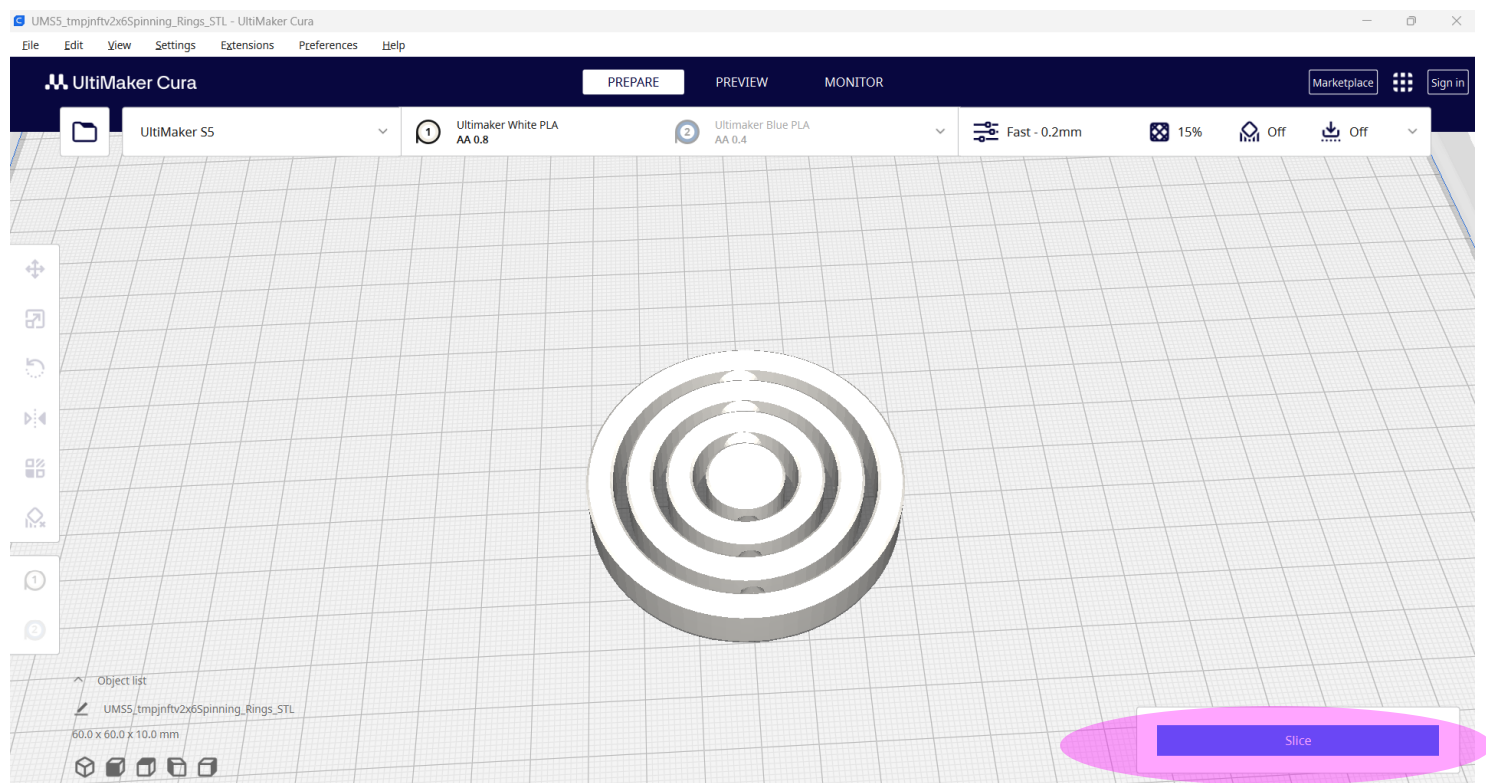
**Layer Height (outer ridges) - 0.1 to 0.3 mm**

**SMALLER = LONGER PRINT TIME**

**Supports - NO**

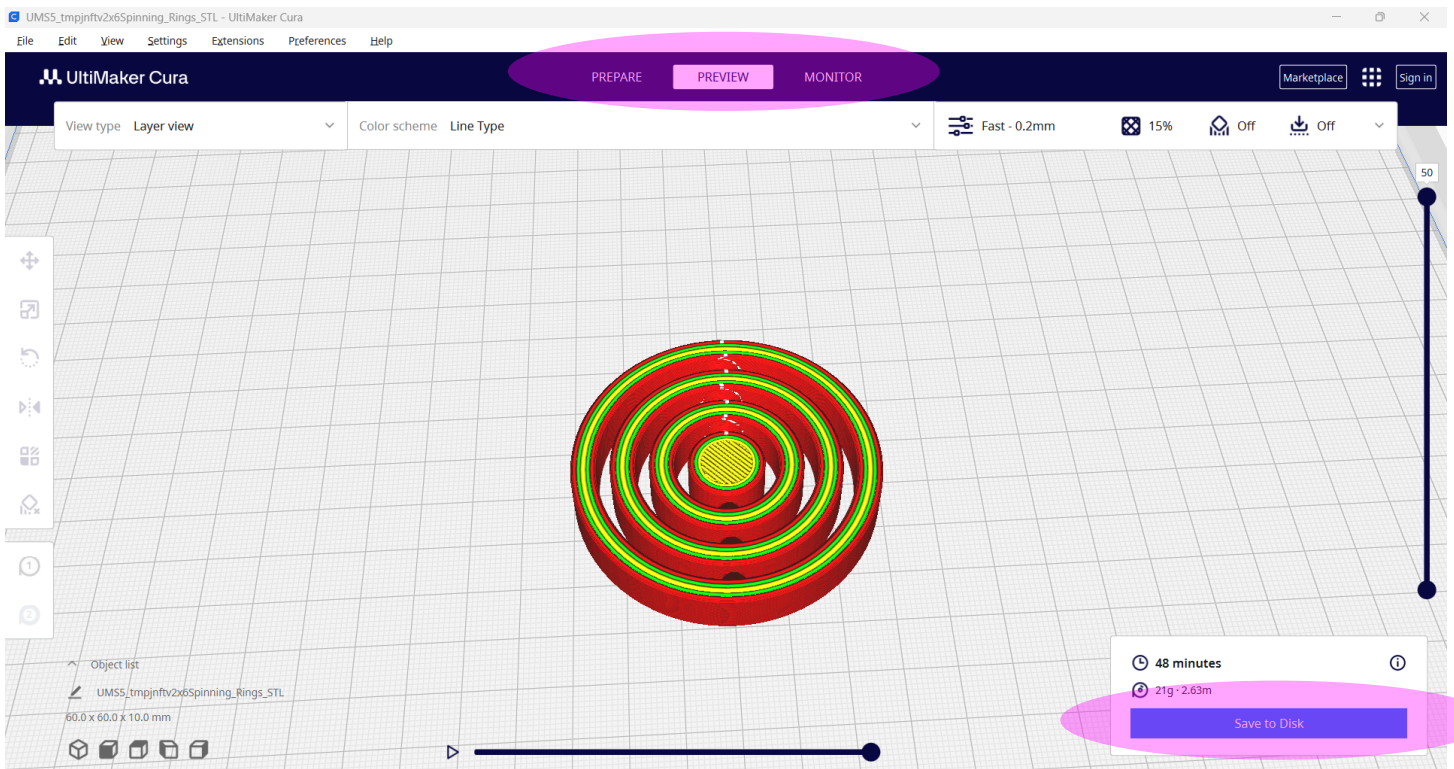
**Bed Adhesion - None**

**Simple settings or go to Custom > All  
to see all the controls**



# Slice your model

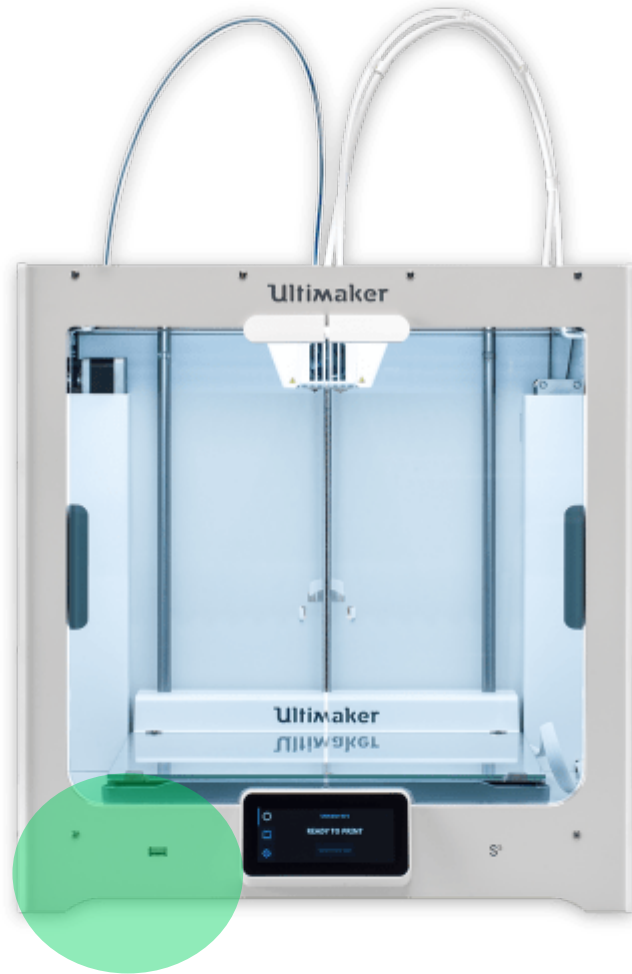
# Preview



# Save to disk

# Eject USB Drive

# **Insert USB Drive into machine**



# **Press Circle on Top Left of screen Choose your file Start**

## **ENHANCE YOUR 3D PRINTING EXPERIENCE**

- Try printing a model that needs supports**
- Dig deeper into different settings for the printer**
- Try a multi part print that needs assembly**
- Try a print that needs embedded parts - nuts, bearings, magnets**
- Try drawing your own 3D model**
- Try different finishing techniques**
- Create a mold from your 3D printed item**
- Try blending a 3D printed item into your artwork**
- Buy your own filament - color, plastic type, special effect**